CUTTING AUTOMATION

Athlete Series





Athlete Series

Athlete series high precision cutting machine can be integrated with high precision plasma cutting system to achieve unequal cutting quality. The driving mechanism uses a precision gear reducer that offers low-clearance with backlash less than 2 arc minutes. It can be equipped with other optional accessories such as laser point positioning, torch height control, etc. The Athlete cuts precisely even

running at a high speed.

FEATURES



- ⇒ Equipped with most advanced stable CNC controller
- ⇒ Double linear way on longitudinal and cross direction drive with repeat accuracy at +/-0.002in
- ⇒ Constructed in as a skid mounted system that occupies small parking space with large cutting area
- ⇒ Unique sequential zone downdraft cutting-table



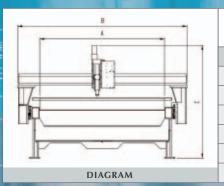
Preloaded double linear way on X & Y axis



Sequential multi zone mechanical downdraft table

SPECIFICATION

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|------------------------|--------|--|------------|------------|
| MODEL | | ATHLETE 15 | ATHLETE 20 | ATHLETE 25 |
| SPECIFICATION | UNIT | AIFILETE 15 | AIRLEIE 20 | AIRLEIE 25 |
| Power Input | - | 3 Phase 220/460V 50/60Hz | | |
| Max. Cutting Width (A) | in | 63 | 74 | 98 |
| Max. Cutting Length | in | 122 for 10ft. model / 244 for 20ft. model | | |
| Max. Travel Speed | in/min | 787 | | |
| Max. Cutting Speed | in/min | 472 | | |
| Position Accuracy | in | +/- 0.0020 | | |
| Repeat Accuracy | in | +/- 0.0020 | | |
| Motor Driven Unit | | AC servo motor | | |
| Longitudinal Drive | | Rack & pinion drive on double side | | |
| Cross Direction Drive | | Rack & pinion drive | | |
| Longitudinal Rail | | Double linear-way | | |
| Cross Direction Rail | | Double linear-way | | |
| Overall Rail Length | in | 157 for 10ft. model / 283 for 20ft. model | | |
| Overall Width (B) | in | 89 | 100 | 126 |
| Overall Height (C) | in | 63 | | |
| Parking Space | in | 32 | | |
| Weight | lb | 3740 | 4070 | 4730 |



ATHLETE HIGH PRECISION CNC CUTTING MACHINE (DUAL DRIVE)

| PART NUMBER | DIMENSION |
|-------------|-----------|
| PC-1530 | 5′ x 10′ |
| PC-1560 | 5' x 20' |
| PC-2030 | 6′ x 10′ |
| PC-2060 | 6′ x 20′ |
| PC-2530 | 8' x 10' |
| PC-2560 | 8' x 20' |



- ⇒ 1 EDGE CNC controller (Hypertherm, USA)
- ⇒ 1 Main carriage
- ⇒ 1 Sequential zone downdraft table
- ⇒ 2 Cable chain, X axis
- ⇒ 1 Cable chain, Y axis

| OPTIONAL ACCESSORIES | | |
|----------------------|-----------------------------------|--|
| PART NUMBER | DESCRIPTION | |
| PC-007L | Laser point positioning unit | |
| PC-024 | Pneumatic sheet clamp (two point) | |
| PC-026 | Mechanical torch height control | |
| PC-031 | Grounding rod with 3M cable | |
| PC-032 | Grounding cable extension | |
| PC-047 | Anti-collision device | |
| PC-055 | High precision sensor THC | |



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